



DRAENERT



**MONTAGE
ASSEMBLY**

1515 TADAO

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CONTENT OF DELIVERY

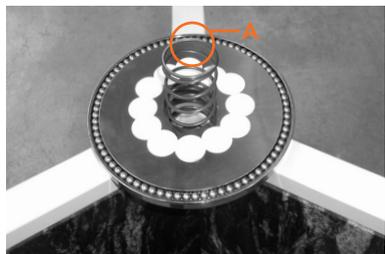
(remains with the customer)

- 1 pedestal
- 1 inner table top
- 1 outer table ring
- 2 plastic guides
- 1 compression spring
- 77 precision balls
- 6 cylinder head screws
- grease
- material information
- care product



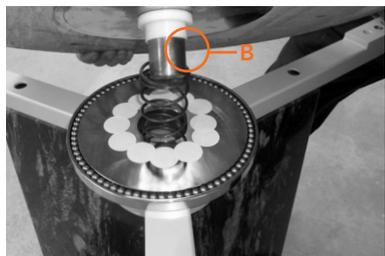
PERSONS REQUIRED FOR ASSEMBLY: 3 PERSONS

Please unpack all parts carefully and position the pedestal of the table in its final place.



1 | Place all precision balls into the groove of the turned center part and apply slightly some grease on the balls.

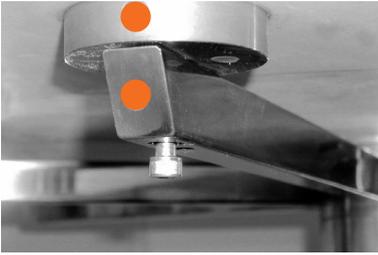
Put one of the both plastic guides with thicker socket ahead into the central hole and insert the **COMPRESSION SPRING (A)**.



2 | NOTICE The table has been set in the factory and is marked with marking points on the table tops and at the base. Lift the inner table top carefully and evenly and thread the **ROD (B)** of the glued-on support part into the cylinder or socket of the pedestal.



3 | Every precaution must be taken in the next step, that the outer table ring does not collide with the inner top (there is only a gap of 1 mm!) Lift the outer table top ring carefully over the inner table top plate and place it on the pedestal, that the 6 metal support parts are aligned with the 6 holes in the support arms of the pedestal. The markings on the metal support parts and on the 6 holes on the arms must match!



4 | Screw-in the 6 cylinder head screws into the outer holes of the braces from below and fasten the metal support parts in this way. Do not over-tighten the screws, hand-tight is quite sufficient.

NOTICE While tightening the screws, pay attention to the table top. The table top shall under no circumstances be deformed or lifted in the center.

The table is now ready assembled.

OPERATION

Now the inner table top can be rotated by 360°.

CARE

The table is maintenance-free. For the care of the different stone types please see the according material information.

INSTRUCTIONS FOR MOVING THE TABLE

For moving the completely assembled table, never carry it on the projecting edge of the table top. The stone tops may break. Please use wooden bars, which must be set under the support arms of the table top. But it is recommendable to disassemble the table.

REMOVAL

For a removal of the table, the table tops must be disassembled and transported well protected and packed. The table tops must be transported separately and in the upright position. A horizontal transport inevitably leads to a breakage of the table tops!

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